An Almond Story

For more information on the Almond Board of California or almonds, visit AlmondBoard.com.
Almond Board of California, 1150 9th Street, Suite 1500, Modesto, CA 95354 • (209) 549-8262
Color the Orchard

How many almonds are in this picture?

Answer: 272 almonds
The ancestry of the almond is unknown, but almonds are thought to have originated in the Mediterranean area of Europe. Explorers ate almonds while traveling the Silk Road between the Mediterranean area, central Asia and eastern Asia. Before long, almond trees were being enjoyed by many different cultures, from China to India and beyond.

The almond tree was brought to California from Spain in the mid-1700s by the Franciscan padres. The moist, cool weather of the coastal missions, however, did not provide very good growing conditions. By the turn of the 20th century, almonds were firmly established in the Sacramento and San Joaquin areas of California’s Central Valley.

Surprisingly, the almond is not a member of the nut family, but rather is actually a family member of stone fruits such as nectarines, peaches, plums and cherries. For this reason, some people refer to an almond as a fruit.
Mother Nature

WHY ALMOND TREES CAN'T LIVE WITHOUT HER

Growers work very hard to make sure their almond trees have all the essential tools to produce a plentiful supply of almonds. Read on to learn how sunlight, water, air, nutrients and soil help almond trees thrive.

- **Sunlight:** The warmth from the sun gives plants energy. The light from the sun aids in the photosynthesis process.
- **Water:** Trees need lots of water to keep growing; they also use water when converting nutrients into energy. Water is also used in the photosynthesis process.
- **Air:** Plants breathe like we do, but they breathe through their leaves and roots.
- **Nutrients:** Many nutrients are already naturally occurring in the soil. However, growers must add fertilizers and compost to assist the tree in helping to produce a good crop.
- **Soil:** Healthy, loosely packed, nutrient-rich soil is important for plant health.

VOCABULARY

**essential:** absolutely necessary

**photosynthesis:** the process in which plants turn sunlight and carbon dioxide into food and oxygen

Next to the sun, water, nutrients and soil, write one thing each item does to help almond trees grow.

SOIL AND NUTRIENTS
Producing almonds is a year-long process. Almond growers pay special attention to the almond trees to make sure they are thriving all year long. Almond trees begin their cycle in a **dormant** state, which usually lasts from November to February. Once spring arrives, the almond trees burst into **bloom** and the bees come to pollinate. From March to June, the almond kernel is developing and hardening. In July, once the kernel has grown to its full potential, it goes into the **hullsplit** phase. In late summer, the almond trees are **harvested** and transported to the processing plant to be shipped around the world.

**VOCABULARY**

**dormant**: Once the almonds are harvested and the cold weather sets in, the trees go to sleep for the winter. During that time, the trees are storing up their energy for the spring.

**bloom**: Soft pink-and-white flowers cover the almond trees during spring for the bees to come and pollinate.

**hullsplit**: Once the trees have been pollinated, the almond hull (soft green outside covering) splits open to let the almond shell naturally dry.

**harvest**: During late summer and early fall, the almonds are removed from the trees by mechanical shakers.

**Activity**

Use the vocabulary as a tool to fill in the missing words in the almond life cycle.
Each year, after harvest is over and before spring comes, the almond trees settle in for the long winter. We call this stage **dormancy**. Dormancy is a time for the almond trees to store nutrients and energy for spring. When you drive by a dormant almond orchard, it may look dead (because there aren’t any leaves during this time), but the trees are actually still alive. The trees are bare and don’t have any leaves on them. All you can see are the branches and the trunks of the trees.

Just as soon as the grass begins to turn green and the birds begin to sing, the almond trees wake up to celebrate the return of spring. The first sign of growth on an almond tree is called a **bud**. A bud is a small flower that looks like it’s wrapped up very tightly by green leaves with a pink tip. When the bud is ready to open, a small pink-and-white flower will appear. Once the flower has completely opened, bees will come and pollinate the flowers on the trees.

**VOCABULARY**

- **dormancy**: stage when the trees are saving their energy for the spring
- **bud**: the first sign of growth on a tree, before it opens and becomes a flower

In the space provided, draw a picture of an almond tree in the dormancy stage. Next, draw a picture of the first sign of growth (bud).
Try your hand at being an almond grower by completing the word problems below. Remember to show your work and label each answer.

**Summary:** Jane and Tom own 100 acres of almond trees in Modesto, California. They have planted 90 almond trees per acre. Each year, they put two bee boxes on each acre to pollinate the trees. There is one queen bee per box. Each bee box has eight frames within the box.

**Questions:**

1. How many trees are on your 100 acres?

2. How many bee boxes do you need to order for your 100 acres?

3. How many bee boxes would you order to only pollinate half of your farm?

4. How many bee frames would there be for 20 acres of almonds?

5. For 75 acres, how many queens would you need?

**Answers:**

7

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**VOCABULARY**

- **Acre:** a common measurement for an area of land
- **Bee box:** a box that acts as a house, or base camp, for the bees to rest and eat
- **Queen bee:** fertile, egg-laying female bee
Pollination

Pollination is the act of carrying pollen between plants. Without bloom or pollination, we simply would not have almonds. Soft pink-and-white petals appear each spring to attract the bees that pollinate thousands of trees. What’s so special about almond pollination is that every other row of almonds is planted with a different variety of almond. Growers must plant the rows with different varieties for cross-pollination. Cross-pollination occurs when the bees move the pollen from one variety to another.

Bees help to pollinate more than 90 crops each year. These crops include apples, cherries, melons, pumpkins and sunflowers. What you may not know is that bats, hummingbirds, wasps, butterflies, moths, flies and beetles can pollinate plants, too; however, bees do the best job at pollinating almond trees.

Vocabulary

pollination: the act of carrying pollen between plants

pollen: the fertilizing element of plants; often appears as yellow powder

cross-pollination: the transfer of pollen from the flower of one plant to the flower of another plant
An acrostic poem uses the first letter in a topic word to begin each line. All lines of the poem should relate to, or describe the word. Refer to the two examples below to make your own acrostic poem related to almonds, or the kernel development stage.

STAGE THREE:

Kernel Development

After the bees pollinate the trees, the petals will fall to the ground, and the almonds grow big and round. During this time, there are three main layers growing, maturing and hardening. The center of the almond, which is the part we eat, is called the kernel. Around the kernel is a protective covering called the shell. The hull is the fuzzy green coating, which protects the shell and the kernel.

VOCABULARY

- kernel: another term for almond
- hull: the soft-green, leathery protective covering around the kernel and shell

ACTIVITY

An acrostic poem uses the first letter in a topic word to begin each line. All lines of the poem should relate to, or describe the word. Refer to the two examples below to make your own acrostic poem related to almonds, or the kernel development stage.

- Shines brightly
- Up in the sky
- Nice and warm on my skin

- Shells
- Open, then
- Fall from the
- Tree
Before harvest officially begins, the almond grower must prepare the orchard floor. Almonds are usually harvested from August to September, but the actual harvest time will depend on the variety being harvested. Since different rows are planted with different varieties, each variety will be harvested individually (which helps keep the varieties separated at the processing plant).

When the almonds are ready to be harvested, the hull will begin to open. We call this hullsplit. During hullsplit, the almond shell is exposed to the sun, which naturally dries the almond.

The grower will shake the almond trees with a machine called a shaker. The shaker has two mechanical arms that grab the trunk of the tree and shake the almonds loose. The almonds fall to the ground, where they usually stay for 7 to 10 days to dry.

After the almonds have dried on the orchard floor, they are swept into rows with a machine called a sweeper. A pickup machine and a truck pick up the almonds and transport them to the processing plant. Once the almonds are processed, they are shipped around the world.

A local almond grower is ready to harvest his crop, but has some questions. Can you help him answer them? Remember to label each answer. (Provide answers in both seconds and minutes.)

1. If it takes 10 to 15 seconds to shake each tree and you have 20 trees in a row, how long will it take you to shake one row?

2. If it takes 10 to 15 seconds to shake each tree, how many trees can you shake in 10 minutes?

3. It is a really warm, sunny week, so you are sure your almonds will dry in 8 days. If you shake the almond trees on August 20th when will they be done drying?

4. If the average acre of almonds gives 2,400 pounds, how many pounds of almonds would you get on 50 acres?

5. If each truck can carry 44,000 pounds to the processing plant, how many trips will it take you to transport 132,000 pounds?
A lot of people work together to make the almond industry so successful. It’s essential to have knowledgeable growers to grow healthy almond trees. Almond growers have to know a lot about science; they have to understand and work with weather and soil conditions, as well as plant health and plant nutrition.

Almond processors, or the people who handle the almonds after they leave the orchard, are very skilled with equipment and computers. Many times, these men and women know how to drive large equipment (tractors and forklifts), and understand the mechanics of the equipment.

**Allied** industry members can be anyone who sells or markets almonds, a special company that designs a **unique** piece of equipment for the orchard, or someone who sells fertilizer for almonds. The common thread for everyone in the almond industry is that these people work well with one another, and they enjoy what they’re doing.

It takes a lot of people to get almonds from where they start in the orchard to where they are enjoyed by people like you! Below is a list of jobs in the almond industry. Draw a line to match each job to the image that represents it the best.

1. Almond grower
2. Chef
3. Almond salesman
4. Beekeeper
5. Almond processor
6. Food safety inspector

**Answers:** 1, F; 2, B; 3, E; 4, C; 5, A; 6, D
It really is amazing to think of all the steps one almond goes through before making its way to your kitchen. That’s why it’s so important for an almond grower to work closely with the people who process the almonds and those who market the almonds to be sold around the world.

Refer to the key and color each step the correct color:

- Orchard Stage
- Transportation Stage
- Harvesting Stage
- By-Product Production Stage
- Processing Stage

1. Bees pollinate the almond trees
2. Almond kernels grow on trees in the orchard
3. A shaker shakes the trees and the kernels fall to the ground
4. Almond kernels lie on the ground and dry 7 to 10 days
5. Kernels are swept into rows by a sweeper
6. Almonds are transported to a processing facility by a large truck
7. The hull of the almond is removed
8. The shell of the almond is removed
9. Some almonds are shipped to countries as whole-natural almonds
10. The shell is used by the dairy industry for bedding for the cows
11. Almonds are shipped around the world to be consumed or further processed
12. Other almonds are sliced, diced, slivered or ground into almond meal

Vocabulary:

- **orchard stage**: those activities that take place in the orchard to help the tree grow and produce almonds
- **harvesting stage**: activities that remove the almonds from the tree and prepare them to be sent to the processor
- **processing stage**: the actual processing of the almonds, once they leave the orchard
- **transportation stage**: moving the almonds from one location to another
- **by-product production stage**: the use of hulls and shells for other purposes
Eating Right

Some people believe that good things come in small packages, and almonds are no exception.

Almonds are a tasty snack that does a lot of good things for your body. The protein in almonds helps to build and **repair** our bodies, the fiber aids the **digestion** of foods, and the calcium helps in building and maintaining strong bones and teeth.

Although many foods may be good for you, it’s important to remember not to eat too much of one thing. Even if you don’t like one type of food, there’s plenty of other foods that have similar nutrients.

A serving of almonds (about 23) is a great snack to enjoy anytime, anywhere. You can mix almonds into your cereal in the morning before you go to school, or eat a handful of almonds after you exercise. For a special treat, you can mix almonds into cookies or brownies.

**ACTIVITY**

Not sure how many almonds are in an ounce? Use everyday items to compare! Below are lots of things you may see on a regular basis. Circle the ones that are about the same size as a serving of almonds.

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**VOCABULARY**

- **repair**: to restore to a good or sound condition after decay or damage; to mend
- **digestion**: the process by which food is broken down and nutrients are absorbed in the body

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Scientific evidence suggests, but does not prove, that eating 1.5 ounces per day of most nuts, such as almonds, as part of a diet low in saturated fat and cholesterol may reduce the risk of heart disease. Good news about good fat: U.S. Dietary Guidelines recommend that the majority of your fat intake be unsaturated. One serving of almonds (28g) has 13g of unsaturated fat and only 1g of saturated fat.
My Plate

**VOCABULARY**

diagram: a plan, sketch, drawing, or outline that demonstrates or explains something

nutritious: providing nourishment; healthful

protein: part of what makes up our cells, tissues and organs; helps build strong muscles

**ACTIVITY**

What will you have for dinner tonight? Under each section of the My Plate, write one food item that you might eat.

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My Plate is a diagram created by the United States Department of Agriculture. It helps us learn which foods are the most nutritious and how much we should eat every day to stay healthy. My Plate is broken up into food groups: fruits, vegetables, grains, proteins and dairy. Almonds are listed on My Plate under the protein food group along with meat, poultry, eggs, seafood, beans, peas and other nuts. Kids ages 4 to 13 should eat 4 to 5 ounces of protein every day. You should also have 1 cup to 1 1/2 cups of fruit, 1 1/2 to 2 1/2 cups of vegetables, 2 1/2 to 3 ounces of grains, and 2 1/2 to 3 cups of dairy every day.

Scientific evidence suggests, but does not prove, that eating 1.5 ounces per day of most nuts, such as almonds, as part of a diet low in saturated fat and cholesterol may reduce the risk of heart disease. Good news about good fat: U.S. Dietary Guidelines recommend that the majority of your fat intake be unsaturated. One serving of almonds (28g) has 13g of unsaturated fat and only 1g of saturated fat.
a Tasty Little Nut

Throughout history, almonds have been enjoyed not only for their delicate flavor, versatility and great crunch, but also their legendary nutritional properties. For example:

**Almonds are a nutritionally dense and filling snack**: A 1-ounce, 160-calorie serving of almonds, or about a handful, is an excellent source of vitamin E and magnesium, and a good source of fiber and phosphorous. Almonds also have unsaturated fat (13g), saturated fat (1g), protein (6g), potassium (200mg), calcium (75mg), iron (1mg) and fiber (3.5g). All of these things may help provide that “full” feeling everyone wants after a meal or snack.

On the back of most food packages, you will find a nutrition label. This label not only shows the ingredients for that food, but also explains the amount of product typically eaten in one sitting (sometimes referred to as a serving size).

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**VOCABULARY**

**versatility**: having or capable of many uses

**legendary**: celebrated or described in legend

**nutrition label**: tells you how many nutrients are in that amount of food

**ingredient**: a substance that forms part of a mixture

**serving size**: the amount of product typically eaten in one sitting

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**ACTIVITY**

Fill in the sentences with information from above about the benefits you will receive when eating almonds. List three other reasons almonds are so great.

Almonds are ____________________________________ dense.

Almonds are an excellent source of

Vitamin ______ and ____________________________________.

Almonds have

______ grams (g) of protein,

______ milligrams (mg) of potassium,

______ milligrams (mg) of calcium, and

______ milligrams (mg) of iron.

Three reasons California Almonds are so great:

1. ____________________________________

2. ____________________________________

3. ____________________________________
Different customers prefer their almonds different ways. California Almonds are shipped to more than 90 countries, so it’s no surprise that people use almonds in a variety of ways. It is very common to go to the grocery store and see almonds in many different forms and many different products. Sometimes almonds are left alone, which are called whole, natural almonds. Other times, the skin is removed, which makes the almond appear white. We call this method of removing the skin blanching. Almonds that are sliced are often used for soups, salads and pastries. Chopped almonds are often added to cookies, brownies or cereals. Using the right form of almond for the right application is very important, but it’s just as important we use the right amount.

**CONVERSIONS FOR COMMON BAKING MEASUREMENTS**

<table>
<thead>
<tr>
<th>This...</th>
<th>...is equal to this!</th>
</tr>
</thead>
<tbody>
<tr>
<td>3 teaspoons</td>
<td>1 tablespoon</td>
</tr>
<tr>
<td>4 tablespoons</td>
<td>1/4 cup</td>
</tr>
<tr>
<td>8 tablespoons</td>
<td>1/2 cup</td>
</tr>
<tr>
<td>12 tablespoons</td>
<td>3/4 cup</td>
</tr>
<tr>
<td>16 tablespoons</td>
<td>1 cup</td>
</tr>
<tr>
<td>2 cups</td>
<td>1 pint</td>
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<tr>
<td>4 cups</td>
<td>1 quart</td>
</tr>
<tr>
<td>2 pints</td>
<td>1 quart</td>
</tr>
<tr>
<td>4 quarts</td>
<td>1 gallon</td>
</tr>
<tr>
<td>16 ounces</td>
<td>1 pound</td>
</tr>
</tbody>
</table>

**VOCABULARY**

blanching: process by which the almond skin is removed and the almonds look white

application: purpose or type of product

conversions: changing between different units of measurement
There's an almond snack for every occasion! Match the following almond forms to the finished product for which they are used.

<table>
<thead>
<tr>
<th>Almond Form</th>
<th>Finished Product</th>
</tr>
</thead>
<tbody>
<tr>
<td>1. Whole, Natural Almonds</td>
<td>A. Cereals</td>
</tr>
<tr>
<td>2. Sliced Almonds</td>
<td>B. Crust for meat</td>
</tr>
<tr>
<td>3. Slivered Almonds</td>
<td>C. Add to your cereal</td>
</tr>
<tr>
<td>4. Diced Almonds</td>
<td>D. Handful (snack after school), trail mix</td>
</tr>
<tr>
<td>5. Meal or Flour</td>
<td>E. Salad dressing</td>
</tr>
<tr>
<td>6. Almond Butter</td>
<td>F. Topping for salad</td>
</tr>
<tr>
<td>7. Almond Milk</td>
<td>G. Almond butter and jelly sandwich</td>
</tr>
<tr>
<td>8. Almond Oil</td>
<td>H. Almond cookies</td>
</tr>
</tbody>
</table>
Although California produces most of the world’s almonds, this wonderful nut is also grown in many other countries around the globe. The top almond-producing countries are numbered below. Using the map, write the correct numbers by the country names listed.

**VOCABULARY**

*handler:* a person who processes almonds

*domestic supply:* almonds shipped within North America (Canada, U.S.A., Mexico)
**Part 1:** Connect the dots to discover where most of the world’s almonds are grown. Which state is it?

**Part 2:** On the map, you’ll see counties in California where almonds are grown outlined in bold. Using the list of production quantities provided, color in each county according to how many million pounds of almonds it produces. Pick your own colors and don’t forget to color in the key!

- A Tehama ......................1–50
- B Butte ...........................1–50
- C Glenn ........................50–100
- D Colusa ........................50–100
- E Yuba ............................1–50
- F Sutter ........................1–50
- G Yolo .............................1–50
- H Solano .........................1–50
- I San Joaquin ..............50–100
- J Stanislaus ................ >100
- K Merced ........................ >100
- L Madera ........................ >100
- M Fresno ........................ >100
- N Kings ...........................1–50
- O Tulare ..........................1–50
- P Kern .............................>100

**Color Key:**

- □ 1 to 50 million pounds
- □ 50 to 100 million pounds
- □ More than 100 million pounds
We now know that there are multiple stages to growing almonds, so it’s no surprise there are also multiple ways almond growers reduce, reuse and recycle. The almond kernel is processed for humans to eat, but what happens to the almond shells and the almond hulls? Rather than throwing them away, the almond growers recycle the almond hulls and almond shells by selling them to dairymen. The almond hulls (the soft green outer covering of the almond) are used as feed for cows. Since the almond shells are hard, cows don’t eat the shells, but they do enjoy sleeping on them.

Almond growers also work hard to reduce the amount of water they use to grow the trees. Small sprinklers, called microsprinklers, are one way growers can give the almond trees the perfect amount of water.

After each almond harvest, the trees are pruned and the almond growers reuse the clippings from the trees. The leaves and branches are ground into little pieces (called chips) and applied to the orchard floor as mulch. These chips are recycled, once again bringing nutrients back to the soil.

**ACTIVITY**

What is your family currently doing to reduce, reuse and recycle at home? In this picture, circle items that you can better reduce, reuse and recycle. Next to each item you circle, write which you will do (reduce, reuse or recycle), and then how you will do that. Example: You may circle an aluminum can. Next to it, write “Recycle by putting it in the recycling bin marked for aluminum.”
Cinnamon Glazed Almonds
Created by: Almond Board of California

Silver Dollar Pancakes
Created by: Elana Amsterdam, author of *The Gluten-Free Almond Flour Cookbook*

Roasted Almond Sweet Potatoes
Created by: Almond Board of California
Cinnamon Glazed Almonds
Created by: Almond Board of California
Servings: 12

Ingredients
1/3 cup butter
2 egg whites, at room temperature
Pinch of salt
1 cup sugar
3 cups whole natural California Almonds
4 teaspoons cinnamon

Preparation
Preheat oven to 325 degrees. Place butter on 15 1/2 x 10 1/2-inch jelly roll pan; place in oven to melt butter (about 7 minutes). Meanwhile, beat egg whites with salt until frothy; gradually add sugar, beating into stiff peaks. Gently fold in almonds and cinnamon. Pour almond mixture onto jelly roll pan; toss with butter. Bake about 40 minutes, tossing every 10 minutes, until almonds are crisp. Serve warm or at room temperature. Store cooled almonds in airtight container up to 2 weeks.

Silver Dollar Pancakes
Created by: Elana Amsterdam, author of The Gluten-Free Almond Flour Cookbook
Servings: 6 servings (3 pancakes per serving)

Ingredients
3 large eggs
1 tablespoon water
1 tablespoon vanilla extract
2 tablespoons agave nectar
1 1/2 cups almond flour
1/4 teaspoon salt
1/4 teaspoon baking soda
grapeseed oil, for cooking

Preparation
In a large bowl, whisk together eggs, water, vanilla and agave. Add almond flour, salt and baking soda and mix until thoroughly combined. Heat grapeseed oil on skillet over medium-low to medium heat. Scoop 1 heaping tablespoon of batter at a time onto the skillet. Pancakes will form little bubbles; when bubbles open, flip pancakes over and cook other side. Remove from heat to a plate. Repeat process with remaining batter, adding more oil to skillet as needed.

Roasted Almond Sweet Potatoes
Created by: Almond Board of California
Servings: 6 to 8

Ingredients
4 medium sweet potatoes, peeled and cut into 1-inch-thick cubes
3 tablespoons olive oil
4 large garlic cloves, minced
1/3 cup fresh thyme leaves, plus 6 thyme springs for garnish
1/2 teaspoon kosher salt (optional)
1/2 cup slivered California Almonds

Preparation
Preheat oven to 450 degrees. In a large mixing bowl, combine all ingredients (except for slivered almonds) and toss. Arrange potato slices into a single layer on a heavyweight rimmed baking sheet or in a 9 x 13-inch baking sheet. Place on the top rack of the oven and roast until tender and slightly browned, about 40 minutes. On another baking sheet, spread out the slivered almonds. Place in the oven and toast until slightly browned, about 8–10 minutes. Remove the almond baking sheet and the sweet potatoes. Mix together in a serving bowl and garnish with thyme springs. Serve warm or at room temperature.
Color the Shaker
Consumers all over the world enjoy California Almonds as a natural, wholesome and quality food product, making almonds California’s leading agricultural export in terms of value. The Almond Board of California promotes almonds through its research-based approach to all aspects of marketing, farming and production on behalf of the more than 6,000 California Almond growers and processors, many of whom are part of multi-generational family operations.

Established in 1950 and based in Modesto, California, the Almond Board of California is a nonprofit organization that administers a grower-enacted Federal Marketing Order under the supervision of the United States Department of Agriculture.

For more information on the Almond Board of California or almonds, visit AlmondBoard.com.