



# HANDLER UNIVERSITY

Moderator: Sabrina Poth (ABC) Speaker: Bryce Spycher (ABC)



## Industry Services Department: Where We Operate



### Quality / Safety

Providing tools and resources for maximizing almond quality and safety throughout shelf-life as well as addressing regulatory concerns



#### Reporting, Compliance & Assessments

Ensuring handlers understand MO requirements and obligations; Collecting Industry Data; Providing industry receipts and shipment reports; Preparing handler assessments and compliance cases



Crop Forecasts & Surveys

Engaging with industry and thirdparties to conduct industry crop and acreage surveys and ensure transparent sharing of data



### Industry Programs Management

Manage functional and technical aspects of voluntary and mandatory programs



### Industry Support

Provide industry support of programs and to facilitate almond trade

**Industry Services Department** 



## Agenda

- 1. Becoming a Handler
- 2. Handler Requirements
  - a) Annual
  - b) Quarterly
  - c) Monthly
  - d) Other
- 3. Inedible Dispositions
- 4. Inshell Credits
- 5. Other Programs





## Almond Marketing Order (Part 981)

### §981.13 Handler

*Handler* means any person handling almonds during any crop year, except that such term shall not include either a grower who sells only almonds of his own production at retail at a roadside stand operated by him, or a person receiving almonds from growers and other persons and delivering these almonds to a handler.

#### §981.16 To handle

*To handle* means to use almonds commercially of own production or to sell, consign, transport, ship (except as a common carrier of almonds owned by another) or in any other way to put almonds grown in the area of production into any channel of trade for human consumption worldwide, either within the area of production or by transfer from the area of production to points outside or by receipt as first receiver at any point of entry in the United States or Puerto Rico of almonds grown in the area of production, exported therefrom and submitted for reentry or which are reentered free of duty. However, sales or deliveries by a grower to handlers, hullers or other processors within the area of production shall not, in itself, be considered as handling by a grower.



### How to Become a Handler

- 1. Handler Must Submit Form 42
  - a) Handler Information Sheet
- 2. Handler Must Submit Handler Treatment Plan (HTP)

#### §981.442(b)(4) Quality control (*Outgoing*) (*Compliance and verification*)

(i) By May 31, each handler shall submit to the Board a Treatment Plan for the upcoming crop year. A Treatment Plan shall describe how a handler plans to treat his or her almonds, and must address specific parameters as outlined by the Board for the handler to ship almonds. Such plan shall be reviewed by the Board, in conjunction with the inspection agency, to ensure it is complete and can be verified, and be approved by the Board. Almonds sent by a handler for treatment to an off-site facility affiliated with another handler shall be subject to the approved Treatment Plan utilized at that facility. Handlers shall follow their own approved Treatment Plans for almonds sent to an off-site facility that is not affiliated with another handle

#### 3. Handler Must Have an Incoming Receipt

#### §981.42 Quality control.

(a) *Incoming.* Except as provided in this paragraph, each handler shall cause to be determined, through the inspection agency, and at handler expense, the percent of inedible kernels in each variety received by him and shall report the determination to the Board. The quantity of inedible kernels in each variety in excess of two percent of the kernel weight received, shall constitute a weight obligation to be accumulated in the course of processing and shall be delivered to the Board, or Board accepted crushers, feed manufacturers, or feeders. The Board, with the approval of the Secretary, may change this percentage for any crop year, may authorize additional outlets, may exempt bleaching stock from inedible kernel determination or obligation and may establish rules and regulations necessary and incidental to the administration of this provision, including the method of determining inedible kernel content and satisfaction of the disposition obligation. The Board for good cause may waive portions of obligations for those handlers not generating inedible material from such sources as blanching or manufacturing.





All almonds grown in California are covered by Federal Marketing Order, Part 981.



FALSE

#### §981.23 Part and subpart.

*Part* means the order regulating the handling of almonds grown in the State of California, and all rules, regulations, and supplementary orders issued thereunder, and the aforesaid order shall be a *subpart* of such part.



## **BONUS QUESTION**

Almonds grown in Arizona (or other states) are subject to Federal Marketing Order requirements.





### IT DEPENDS:

If almonds grown outside of California in another state are comingled with California almonds and not kept separate then they are subject to all requirements in the Marketing Order. If such almonds are kept completely segregated during processing/shipment/etc. then they would not be subject to Marketing Order requirements.



## Handler Requirements

### Monthly

- Form 1 Almonds Received
- Form 25-1 Total Shipments
- Form 25-2 Exports By Country

### Quarterly

- Form 2 Redetermination Report (Assessments)
  - 2021/22 Board-Approved Assessment Rate (\$0.03/lb.)
- Credit-Back
- Organic Exemption

### Annual

- Form 42 Handler Info Sheet
- Handler Treatment Plan (HTP)

### Other

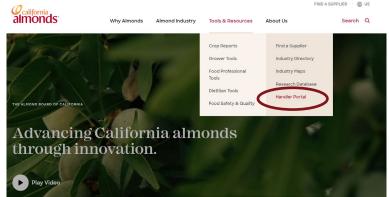
- Form 7 Inter-handler Transfers
- Form 8 Inedible Dispositions
- Inshell Credits





### Handler Portal

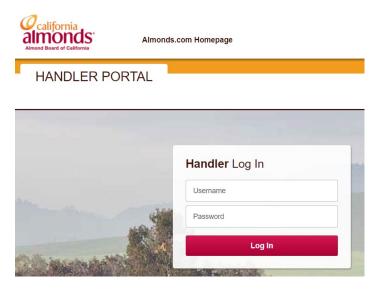
Each registered handler will have an account setup which provides access to a personalized handler portal administered by Almond Board (ABC) Marketing Order Services



After logging into the Handler Portal a handler can access:

- Operations Calendar
- Forms 1, 25-1, 25-2
- Assessments (Form 2)
- Quality Control (QC) Report
- Billing Information (Invoices, Statements, ABC Billing Contacts, etc.)
- Reference Material

It is a one-stop shop for all things compliance with ABC requirements/programs.



## Monthly Requirements

### **Monthly Forms**

- Form 1 Received Almonds
- Form 25-1 Total Shipments + Commitments
- Form 25-2 Export Shipments



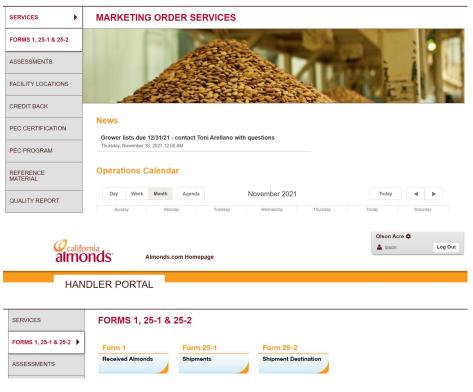


## Form 1 – Received Almonds



- Report total kernels weights receipts by variety for the current reporting period
  - Including both edible and inedible kernels

- Forms are due on the 5<sup>th</sup> of each month.
  - November forms are due December 5<sup>th</sup>
  - December forms are due January 5th





Log Out

### Form 1 – Received Almonds

- Handler enters values into the Current Period column and the year-to-date values are calculated automatically
  - User is only able to enter values where fields are highlighted or numbers are in blue
    - Fields with black numerical values are calculated
- What if a variety I received is not listed?
  - Select variety under the "other variety" drop down list which contains all known minor varieties
  - Input pounds received and select "Add Variety"
  - Variety will be displayed on the default list for the duration of the crop year

#### FORM 1

① View For State Provide Address State Provide Addres Provide Address State Provide Address State Provide A	orm 1 Instructions	
Period: 4 Reporting I 11/0	Period: 01/2018 to 11/30/2018	
2018	▼ 4	-

No shange (Check here, sign, and return if no shange from provinus re-



#### SUMMARY REPORT ALMONDS RECEIVED FOR OUR OWN ACOUN

Varieties Current Period Total (Kernel Weight)		Previous Period Year to Date Total (Kernel Weight)	Year To Date Total (Kernel Weight)	
ldrich			0	(
valon			0	(
utte			0	(
utte/Padre			0	(
armel			0	(
arrion			0	(
olsom			0	(
ritz			0	(
dependence			0	(
Varieties	Current Period Total (Kernel Weight)	Previous Period Year to Date Tota (Kernel Weight)		Year To Date Total (Kernel Weight)
Total	0		0	0
	Other Variet Variety By clicking on submit, logg Secretary of Agriculture that	y Current Period Total Add Varies of the Almond Board of California a the information entered into this website is correct and	ノ	





Total edible kernels received should be claimed by variety on a handler's Form 1.

TRUE



Total kernels should be claimed by variety for the month received. Total kernels includes all almond content (edible + inedible).





What day of each month are Form 1s due?

The 5<sup>th</sup> of Each Month



### Form 25-1 – Total Shipments

- Report Total Shipments by Product Type:
  - Shelled Natural Brownskin Shipments
  - Manufactured Blanched, Roasted, Mechanically Cut, etc.
  - Products Almonds Used as an Ingredient
  - Inshell Net Kernel Weight
- Shipments include both Domestic + Exports
- Inter-handler Transfers Received
  - Almonds received from another registered handler
  - Form 7 should be received
- Industry Purchase
  - Almonds received from someone other than another handler or grower
    - Broker, Trader, Etc.
- Exempt/Inedible Shipments
  - Inedible Dispositions to ABC-approved Accepted Users
  - Form 8 should be initiated



#### REPORT OF SHIPMENTS AND COMMITMENTS

ABC-25-1 is to be submitted in compliance with section 981.474 of Marketing Order No. 981, regulating the handling of almonds grown in California

Shipments	Current Period Total (Kernel Weight)		Prior Period Year to Date (Kernel Weight)		Year To Date Total (Kernel Weight)
Shelled		+	0	=	
Manufactured		+	0	=	
Products		÷	0	=	
Inshell (kernel weight)		+	0	=	
Subtotal	0	+	0	=	
Inter-handler transfers received		÷	0	=	
Industry purchase		+	0	=	
Subtotal	0	+	0	=	
Net Shipments	0	÷	0	=	
Exempt / Inedible		+	0	=	



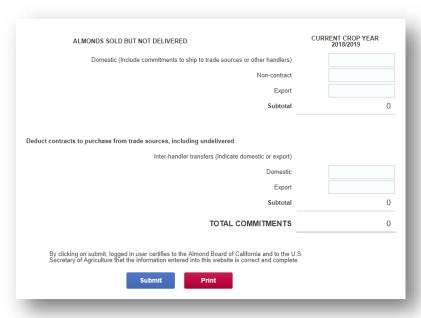
### Form 25-1 – Commitments

#### Commitments – Almonds Sold But Not Delivered

- Domestic almonds contracted for a domestic destination
- Non-contract almonds held for use in a store/retail/farmers market/etc.
  - · Most handlers do not report these commitments
- Export almonds contracted for an export destination
- What if I don't know where it is going?
  - Claim the commitments to the best of your knowledge

# **Contracts to Purchase** – Almonds Purchased But Not Received

- Domestic
  - · Future inter-handler transfers to be received
  - · Future industry purchases to be received from domestic origin
- Export
  - California Almonds to be received from an export destination in the future







Inshell shipments should be claimed in net kernel weight after applying the crackout percentage calculation.







### Form 25-2 – Export Shipments

- Report Export Shipments by Destination:
  - Shelled Natural Brownskin Shipments
  - Manufactured Blanched, Roasted, Mechanically Cut, etc.
  - Products Almonds Used as an Ingredient
  - Inshell Net Kernel Weight
- No Domestic Shipments Should Be Included
- What if the Destination is Not Listed?
  - Select destination under the "other destination" drop down list which contains all known minor destinations
  - Input total pounds shipped by product type and select "Add Row"
  - Destination will be displayed on the default list for the duration of the crop year

#### FORM 25-2





Print Form

#### SHIPMENTS BY COUNTRY OF DESTINATION

ABC-25-2 is to be submitted in compliance with section 981.474 of Marketing Order No. 981, regulating the handling of almonds grown in California

Destination	Shelled Current Period	Manufactured Current Period	Products Current Period	Inshell-KW Current Period	Total Current Period	Prior Period Year-to-Date	Total Year-to- Date
Algeria					0	0	C
Australia					0	0	(
Bahrain					0	0	(
Belgium					0	0	(
Bulgaria					0	0	(
Canada					0	0	(
Chile					0	0	(
China/HongKong					0	0	(
Destination	Shelled Current Period	Manufactured Current Period	Products Current Period	Inshell-KW Current Period	Total Current Period	Prior Period Year-to-Date	Total Year-to- Date
Total	0	0	0	0	0	0	C
Other Destination	on Shelle Pe	d Current Man eriod	ufactured Current Period	Products Current Period	Inshell-K Per	W Current riod	
Destination		•				(	Add Row







Shipment totals can be larger on Form 25-2 (Exports) than Form 25-1 (Total Shipments) by product type.

TRUE



Other than a correction, you should never ship more pounds export than you ship altogether.





U.S. shipments are claimed by product type on Form 25-2.







## **Quarterly Requirements**

### Assessments

- Form 2
- Handler Audit Adjustments

## **Credit Back**

**Organic Exemption** 





### Assessments are billed quarterly: Nov 30<sup>th</sup>, Jan 31<sup>st</sup>, Apr 30<sup>th</sup> & Aug 31st

- · Assessments are billed each quarter so handlers can spread their costs throughout the year
  - A#1 is based on **Form 1** pounds through October 31<sup>st</sup>.
  - A#2 is based on your **Form 2** data from August 1<sup>st</sup> through December 31<sup>st</sup>.
  - A#3 is based on your **Form 2** data from August 1<sup>st</sup> through March 31<sup>st</sup>.
  - A#4 is based on your Form 2 data from August 1<sup>st</sup> through July 31<sup>st</sup>.

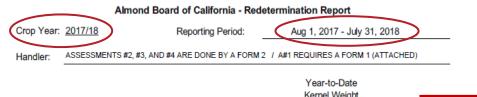


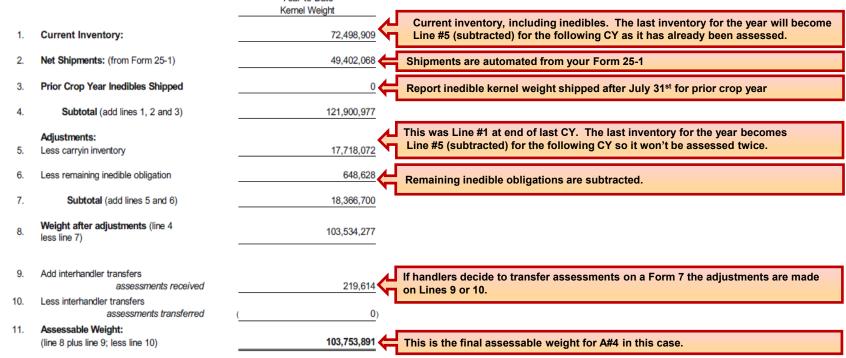
SERVICES	ASSESSMENTS
FORMS 1, 25-1 & 25-2	Assessment Form 2021 V Assessment 1 V Open period - Due 1/1
ASSESSMENTS	Assessment #1 is based on a handler's Form 1 incomings total YTD as of 10/31.
FACILITY LOCATIONS	If no Form 1 pounds have been reported your assessment will be based on your USDA incomings through 10/31.
CREDIT BACK	
PEC CERTIFICATION	Assessment 1 - October Form 1 is due November 5th. Assessment 2 - Due January 15th Assessment 3 - Due April 15th
PEC PROGRAM	Assessment 4 – Due August 15th





ABC Form 2







### Possible adjustments made to assessment invoices

• Handler audit adjustments: Handlers assessable weight are audited by a 3<sup>rd</sup> party CPA to assure their assessable weight is correct. This is done to one third of handlers every year, so every three years a handler is audited. The auditor looks at incomings, shipments, invoices and Forms 1, 2, 7 and 25-1. Should it be determined that the assessable weight should be more or less; the handler will be given an audit adjustment during the A#2 assessment period (or A#3/A#4). Weight difference X \$0.03/lb.

#### Almond Board Assessment Programs:

\$0.012/lb. (40% Administrative) + \$0.018/lb. (60% Marketing) = \$0.03/lb. (Total Assessment)

- Organic Exemption: Credit for certified organic almonds handled.
- **Credit-Back Program**: Credit for Market Promotion Activities, Including Paid Advertising. The Credit-Back program was established by industry members and the Almond Board of California to provide reimbursement for branded marketing programs.
  - There are rules to follow including:
    - 1. Maximum funding levels
    - 2. Claims must be submitted for approval

More information can be given by contacting Rahima Kunari rkunari@almondboard.com



## **Organic Exemption**

- Only applicable towards "100% Organic" pounds certified by USDA/National Organic Program (NOP)
- Must submit Organic Exemption Application (SC-649) by July 1<sup>st</sup>
- Submission of certificate of organic operation and all applicable producer certificates provided by certifying agent and NOP
- Credit of \$0.018/lb. (marketing portion) of total assessment
- Handlers submit organic tonnage four times per year at each quarterly assessment

REPRODUCE LOCALLY. Include form number and date on all reproduction

U.S. DEPARTMENT OF AGRICULTURE AGRICULTURAL MARKETING SERVICE SPECIALTY CROPS PROGRAM

CERTIFIED ORGANIC HANDLER APPLICATION FOR EXEMPTION FROM MARKET PROMOTION ASSESSMENTS PAID UNDER FEDERAL MARKETING ORDERS

#### SECTION 1 - HANDLER APPLICATION

Mailing Address:

The information on this form is required to make a determination concerning a handler's eligibility for exemption from the portion of a Federal marketing order assessment applicable to marketing promotion, including paid advertising PLEASE SUBMIT THIS APPLICATION TO THE APPROPRIATE MARKETING COMMITTEE/BOARD/COUNCIL.

Date:	
То:	(Committee/Board/Council)
Applicant's First and Last Name:	
Company:	

Telephone No.: \_\_\_\_\_ Fax No.: \_\_\_\_\_

Email Address (optional):

In order to be exempt, the above-named applicant/company must meet all of the following (please check):

- Maintain a valid organic certificate issued under the Organic Foods Production Act of 1990 (7 U.S.C. 6501 et seq.) (OFPA) and the National Organic Program (NOP).
- Handle or market organic products eligible to be labeled 'organic' or '100 percent organic' under the NOP.
- Be subject to assessments under the Federal marketing order program for which this exemption is requested.

Please indicate the number of organic certified producers for whom you handle or market, and include yourself in the total if you handle or market your own production:

Attach a copy of your certificate of organic operation and all applicable producer certificates of organic operation provided by a USDA-accredited certifying agent under the OFPA and the NOP.

I certify that, at the signing of this statement and for the signed date, the above is true:

Signature

Date

According to the Paperwork Reduction Act of 1997, an agancy may not conduct or upnores, and a person is not required to second or a collection of information unless it displays a valid OMB counted number. The valid OMB counted humber for this information is 0581-0216. The times required to complete this information collection is estimated to average 15 minutes per reports, including the times for reviewing instructions, searching existing data sources, galaering and maintaining the data needed, and completing and reviewing the collection of information.

SC-649 (Exp. 2/29/2024) Destroy previous editions.



### Assessment Invoicing Schedule

- Assessments are billed each quarter so handlers can spread their costs throughout the year
  - A#1: mailed 11/30 due 12/15 is based on Form 1 pounds through October 31st.
  - A#2: mailed 01/31 due 02/15 is based on your Form 2 data from August 1<sup>st</sup> through December 31<sup>st</sup>.
  - A#3: mailed 04/30 **due 05/15** is based on your **Form 2** data from August 1<sup>st</sup> through March 31<sup>st</sup>.
  - A#4: mailed 08/31 due 09/15 is based on your Form 2 data from August 1<sup>st</sup> through July 31<sup>st</sup>.

	Based on Form	n 1	Base	ed on Form 2	Bas	ed on Form 2	Ba	sed on Form 2
	thru 10/31		t	hru 12/31		thru 3/31		thru 7/31
Standard Calculation			i	ncrease in		increase in	r	no change in
			ass	essable wt.	as	sessable wt.	а	ssesable wt.
	A#1			A#2		A#3		A#4
Assessable Weight	2,500,	000		4,500,000		5,000,000		5,000,000
Rate per LB (annual)	(	0.03		0.03		0.03		0.03
Total Obligation for 21/22	\$ 75,000	.00	\$	135,000.00	\$	150,000.00	\$	150,000.00
Assessment Calculation	\$ 75,000	.00	\$	135,000.00	\$	150,000.00	\$	150,000.00
		25%		50%		75%		100%
Assessment #1 Billed	\$ 18,750	.00					-	
%	of Annual total	Due	\$	67,500.00	\$	112,500.00	\$	150,000.00
	Less: A#1 - Bi	lled	\$	(18,750.00)	\$	(18,750.00)	\$	(18,750.00)
A	ssessment #2 Bi	lled	\$	48,750.00				
Less: A#2 - Billed					\$	(48,750.00)	\$	(48,750.00)
A	Assessment #3 Billed				\$	45,000.00		
	Less: A#3 - Bi	lled					\$	(45,000.00)
A	ssessment #4 Bi	lled					\$	37,500.00

PAYING YOUR INVOICES ON TIME WILL PREVENT INTEREST (AT 30 DAYS PAST DUE) & A ONE TIME 10% PENALTY (60 DAYS PAST DUE)



## Navigating to Billing Listing

- Click on Company Name in upper righthand corner
- This will launch you to the Handler Information tab where you can:
  - Edit facility locations
  - Add locations
- Location/email associated with "Accounts Payable" will receive invoices/statements

	Almonds.com Homepage	Olson Acre a	Log Out
HAND	DLER PORTAL		
		Classifications	Handler/Processing Huller/Sheller Office/Sales
0	Handlar David		Custom Processor – facility approved to provide pasteurization/treatment services
almonds	Handler Portal		Retail Warehouse Other
	Services Forms Documents - Billing Credit Back 🗹 PEC - Handler Information	ABC Roles	<ul> <li>The Headquarters and Accounts Payable roles can only be assigned to a single location. If it is added here it will be removed from other locations.</li> </ul>
Olson Acre	+ Add Location		<ul> <li>Each role needs to be assigned to at least one location.</li> </ul>
General 📀			Headquarters Form Accounts Payable Incoming Inspection
E Facility Locations	No locations found.		



### Navigating to Invoices/Statements

- Click on Company Name in upper righthand corner
- Select "Billing" from top menu
- View Invoices/Statements by crop year
  - Can be filtered for easier viewing

	Almonds.com Homepage	Log Out
HA	ANDLER PORTAL	
California almonds	Handler Portal Services Forms Documents - Billing Credit Back 🗗 PEC - Handler Inform	Bryce Spycher BS @ Olson Acre
Billing Documents	Invoices Filename  Q Search Crop Year Assessment Filename	





A 10% Late Payment Penalty is applied on the 60<sup>th</sup> day from the assessment invoice date.





Interest charges begin on the 31<sup>st</sup> day from the assessment invoice date and will be calculated daily at a 1.5% monthly rate.

Questions regarding assessment balances can be sent to: <u>accountsreceivable@almondboard.com</u>





Almond Board Assessment Invoices and Statements are available electronically through the Handler Portal.





Invoices/Statements will be automatically emailed to the email address associated with the facility location marked "Accounts Payable" in the Handler Portal.

Questions regarding assessment balances can be sent to: <u>accountsreceivable@almondboard.com</u>



### Make sure to add (<u>accountsreceivable@almondboard.com</u>) <u>system@sent-via.netsuite.com</u> to your Safe Senders List

- Some inbound mail rules may mark the emails as spam otherwise.

From: Accounts Receivable (accountsreceivable@almondboard.com) <<u>system@sent-via.netsuite.com</u>>

Sent: ruesday, October 5, 2021 11:43 AM

To:

Subject: Almond Board of California - Invoice/Statement

Please see the attached Invoice/Statement from the Almond Board of California. This invoice/statement will be mailed to the AccountsPayable address listed in your Handler Portal account. A PDF copy of this invoice/statement is also available inyour Handler Portal accounts

If you need to edit your Accounts Payable email and/or physical address listing for ABC invoices/statements, please login to your HandlerPortal account and edit accordingly. If you should need additional help, please reply to this email or contact the Almond Board of California at accountsreceivable@almondboard.com.

Accounts Receivable Almond Board of California 1150 Ninth St., Ste. 1500 • Modesto, CA 95354 USA • T: +1.209.549.8262 Follow us on <u>Almonds.com</u> • <u>Facebook</u> • <u>Twitter</u> • <u>Instagram</u> • <u>Pinterest</u>



## **Annual Requirements**

#### Handler Information Sheet (Form 42)

- Continuing handlers can confirm there are no changes

#### **Submission of Grower List**

 Toni collects these in advance of Board elections and/or grower referendums

### Handler Treatment Plan (HTP)

- Continuing handler with no changes to current approved plan can submit top page only
- Due by May  $31^{st}$  each year





### Form 42 – Handler Information Sheet

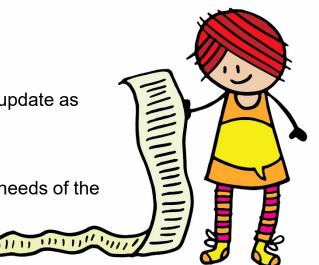
- Provides general handler contact information and ownership structure
- Submitted in advance of the start of each crop year
  - Due July 31st
- · Sent out as part of an annual handler mailing
- Information used to populated the Handler/Processor list located on the Almond Board website

50 9 <sup>™</sup> Street. Suite 1500		MB No. 0581-0178 ABC Form 42
odesto, CA 95354		
l: (209) 549-8262 Fax: (209) 550-5	494	
Han	dler Information Sheet	
Handler Name:		
Address:		
City, State, Zip		
Telephone:		
Fax Number:		
Company is (shock one). If additio	nal space is needed, use reverse si	da
Sole proprietorship.	nal space is needed, use reverse si	ue.
Name of Owner:		
Residence Address:		
City, State, Zip		
	mited partners need not be listed). dence Address of Partner(s):	
Corporation Please give name	and residence addresses of officers	(if applicable)
) Corporation. Please give name Chairman:	es and residence addresses of officers	(if applicable).
	es and residence addresses of officers	(if applicable).
Chairman:	es and residence addresses of officers	(if applicable).
Chairman: President:	es and residence addresses of officers	(if applicable).
Chairman: President: Vice President:	es and residence addresses of officers	(if applicable).
Chairman: President: Vice President: Secretary:	es and residence addresses of officers	(if applicable).
Chairman: President: Vice President: Secretary: Treasurer: State Incorporated In:	es and residence addresses of officers	
Chairman: President: Vice President: Secretary: Treasurer: State Incorporated In: This will acknowledge that I have received		he Administrative
Chairman: President: Vice President: Secretary: Treasurer: State Incorporated In: This will acknowledge that I have received	a copy of Markeling Order No.981, a copy of	he Administrative
Chairman: President: Vice President: Secretary: Treasurer: State Incorporated In: This will acknowledge that I have received Rules and Regulations and a list of Handle	a copy of Markeling Order No.981, a copy of	he Administrative
Chairman: President: Vice President: Vice President: Secretary: Treasurer: State Incorporated In: This will acknowledge that I have received Rules and Regulations and a list of Handle Signature willing to the Program & Education Sector (1997, to approv	a copy of Marketing Order No 981, a copy of Responsibilities for the 2017/2018 Crop Ye Title any sol conduct or genesize, and spense is not required to because uncluder to the formation contentions, seech	he Administrative ear. Date repeat be a collection of lifetime 3. The time review to complete
Chairman: President: Vice President: Secretary: Treasurer: State Incorporated In: This will acknowledge that I have received Rules and Regulations and a list of Handle Signature Signature Signature Use Arguing the Spectra and Explore and Arguing the Spectra and Comparison Signature Use Signature Arguing the spectra and comparing and wrive get at US Department of Argiculture (USDA) prehibit doction US Department of Argiculture (USDA) prehibit doction US Department of Argiculture (USDA) prehibit doction USDA	a copy of Marketing Order No 981, a copy of Responsibilities for the 2017/2018 Crop Ye Title any sol conduct or genesize, and spense is not required to because uncluder to the formation contentions, seech	he Administrative ear. Date a collection of inform 3. Bit time regime to complet g existing data sources, gatherin or, national exigin, ags, disbibility



### **Grower Lists**

- Each year handlers submit their grower lists to ABC for election purposes
- Every 5 years grower lists are needed for grower referendum
- List of current growers will be sent to each handler to confirm or update as necessary
- This step ensures that the Almond Board continues to serve the needs of the almond growers in California





## Handler Treatment Plan (HTP)

- Describes how handlers will comply with Pasteurization Rule requirements
  - Flow chart or description of how product will flow through the treatment process (post-treatment packing, identification, storage, etc.)
  - Labeling/Storage efforts to minimize potential cross-contamination
  - Treatment documentation
  - Inter-handler transfers
- Continuing handlers without any changes to procedures, treatment facilities, etc. only need to mark "No change to approved plan" and submit top page
- HTPs are due by May 31<sup>st</sup> of each year

#### HANDLER TREATMENT PLAN

Handler Name	
Address	

#### CROP YEAR: 2018-2019

Handlers will submit an annual plan to the Almond Board of California (Board or ABC) that outlines how almonds will be subjected to a minimum 4-log reduction of Sainnowilla bacteria contamination prior to entering commercial channels.<sup>1</sup> New plans need only be submitted if there are changes in procedures, treatment facilities, etc. Any changes to the Plan are to be submitted and approved prior to implementation.

New Plan	Updated Plan	No Change to approved plan

I certify that the information provided in this Handler Treatment Plan is accurate. I understand that the Federal-State Inspection Service and the Board will verify documentation and procedures against this verification plan. Signature:

Date:

Return completed form to: Almond Board of California, 1150 9th St., Suite 1500, Modesto, CA 95354 fax: (209) 550-5494

Please confirm the destination of your almond shipments (check all that apply):	Within the U.S., or to Canada or Mexico (treated and/or unpasteurized)
	Exported to locations outside the U.S Canada, or Mexico
Almonds shipped within the U.S., or to Canada or Mexico, excluding those <u>directly shipped</u> to an ABC-approved DV	This Location
user, are subjected to a minimum 4-log treatment which has been validated and approved the ABC TERP <sup>*</sup> at: ( <i>check all that apply</i> ):	Another Location
	Custom Processor
ABC Approved Custom Processor(s):	I agree
As an almond handler, I may choose to use an approved Custom Processor and process from the Almond Board List at the time of	Not Applicable – Exporting to
treatment. Prior to using a Custom Processor, I will verify that the process to be used has been validated and approved by the	locations outside the U.S., Canada, or Mexico only. Not using a Custom
ABC TERP to achieve a minimum 4-log reduction for salmonella	Processor.
bacteria on almonds.	Not Applicable – Treating all product In-house. Not using a Custom Processor

Excerptions are untrested almonds shipped under the DV program in the U.S., or to Canada, or Alexico, or untrested almonds exported directly or through s third party to other markets. Excerpt shipments must be prominently identified as "unpasteurized." The lettering must be at least % inch in height. "Almond Board of California Technical Expert Rystew Puell.



### **HTP Onsite Verifications**

- Almond Board contracts with a third-party to carry out Handler Treatment Plan (HTP) onsite verifications each year
  - HTP Verifications usually happen in the spring
- Third-party auditors will look to ensure that handling activities are as described in the current ABCapproved Handler Treatment Plan
  - Shipment records review
    - Domestic Shipments
    - Export Shipments
    - Inter-handler Transfers
    - Industry Purchases
  - Pasteurization records review
  - Facility walkthrough
    - Labeling requirement
    - Storage segregation
    - Process flow







Handler Treatment Plans (HTPs) are due each year by May 31<sup>st</sup>.



FALSE



# **Other Requirements**

- Form 7 Inter-handler Transfers
  - Tracks almond shipments between two registered handlers
  - Helps to assign pasteurization/assessment obligation appropriately
- Inedible Obligation
  - Inedibles required to be sent to Accepted Users
- Form 8 Inedible Dispositions
  - Tracks almond shipments between a registered handler and an ABC-approved Accepted User
    - Almonds not for human consumption
  - Required record for handlers to meet inedible obligation
- Inshell Credits
  - Available to registered handlers who ship inshell
  - Reduces inedible obligation to account for the inedibles that are sent out as part of an inshell shipment





# Form 7

- Form 7 is only required if a handler engages in an interhandler transfer
  - Transfer of almonds between two registered handlers
- Transferring handler completes Part A
  - Include Variety, Kernel Weight, Lot ID, Pasteurization Status
  - Denotes whether assessment obligation is retained or not
- Receiving handler completes Part B
  - Confirms Variety, Kernel Weight, Lot ID, Pasteurization Status
  - Denotes whether assessment obligation is assumed or not
- Form 7s are an at occurrence form
  - Failure to submit appropriate Form 7s for inter-handler transfers will lead to inaccurate assessment billing
- Form 7 submitted via email or sent to compliance fax

Almond Board Fax Number: (209) 550-5494						OMB Approva ABC Form 7	i No. 0581-0244
					alifornia f Almond	s	
This report is submitted to compliance with Section						etermination report	s. It is in
Date of Transfer:	501.00 and 50	in or or or or or		Keting Orde	21.		
Transferring Handler:						From Plant at:	
Receiving Handler:						To Plant at:	
		Descri	otion of Al	Imonds Tr	ransferred		
							ieve a Minimum
	Check	Imonds T	ansferred		4-log R	eduction of Salm	onella Bacteria
Variety	Inshell	Shelled	Kernel	Weight	No	Yes	*Lot ID
		Total:				1 1	
The undersigned hereby this report is complete an Part A - Transferring I am reta	d correct.	heck app	licable se		he Secretary o	of Agriculture that th	e information on
i	) All Assessr ) Reserve ) None	nents				ve Assessments Assessments	
	ndler Signatu				Title		Date
(	uming the fo ) All Assess ) Reserve	llowing obl		()		ve Assessments Assessments	
(	) None						
	ndler Signatu	re			Title		Date
Mar					umber, etc.	v to Receiving Handler	
Har * Lot ID is a handler defined u Instructions: Transferring ha and Almond Board. Receivin Handler and Almond Board.	andler must che						





Form 7s are required for almonds purchased directly from a grower.

TRUE



Form 7s are required for all inter-handler transfers between two handlers.



#### Inter-Handler Transfer Received vs. Industry Purchase

- Inter-handler transfers received are purchased from a registered handler
- Industry purchases are almonds purchased from someone other than a grower (USDA Receipt) or registered handler (Inter-handler Transfer)
  - Typically these come from a broker/trader/etc.
- What if a broker and a handler are involved in the transaction?
  - Who do you pay for the almonds?
    - Handler Inter-handler Transfer Received
    - Broker Industry Purchase

Both inter-handler transfers received and industry purchases are claimed on Form 25-1 and reduce a handler's net shipments to account for receipt

FORM 25-1	
<ul> <li>Mew Form 25-1 Instructions</li> <li>Period: 4</li> <li>Reporting Period: 11/01/2018 to 11/30/2018</li> </ul>	OMB Approval No. 0581-017 Form 25- Print Form
2018 💌 4 💌	

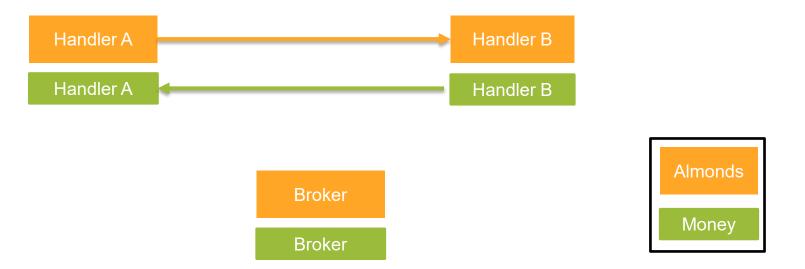
#### REPORT OF SHIPMENTS AND COMMITMENTS

ABC-25-1 is to be submitted in compliance with section 981.474 of Marketing Order No. 981, regulating the handling of almonds grown in California

Shipments	Current Period Total (Kernel Weight)		Prior Period Year to Date (Kernel Weight)		Year To Date Total (Kernel Weight)
Shelled		+	0	=	0
Manufactured		+	0	=	0
Products		+	0	=	0
Inshell (kernel weight)		+	0	=	0
Subtotal	0	+	0	=	0
Inter-handler transfers received			0	=	0
Industry purchase			0	=	0
Subtotal	0	÷	0	=	0
Net Shipments	0	+	0	=	0
Exempt / Inedible		+	0	=	0

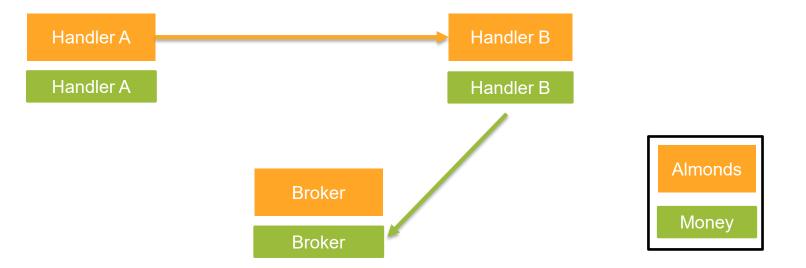


#### **Inter-handler Transfer**



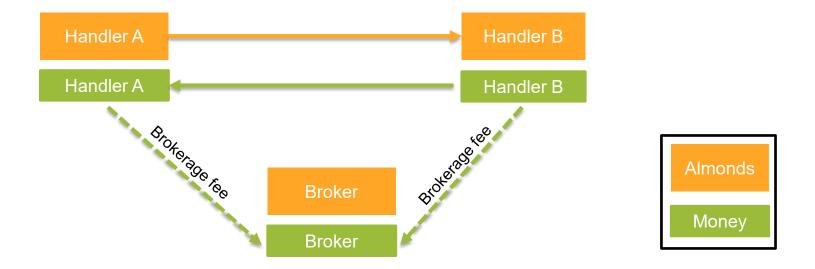


#### **Industry Purchase**



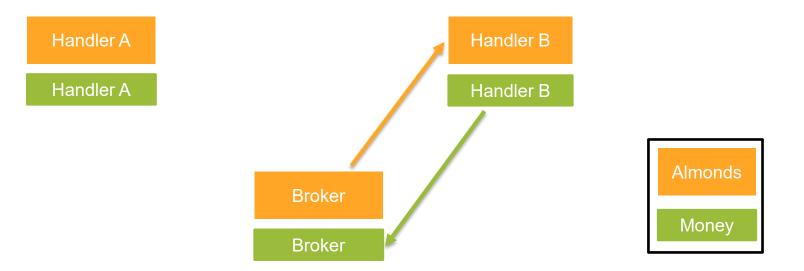


#### Inter-handler Transfer





#### **Industry Purchase**



Only treated almonds could be in broker's physical possession in North America



## **Inedible Obligation**

- Inedible Tolerance is 2%
  - Inedibles by variety in excess of 2% tolerance accrue towards a handler's obligation
- 50% of inedible obligation is required to be true inedibles
- Inedible obligations are due by September 30<sup>th</sup>

Almond Board of California 1150 9th Street, Suite 1500 Modesto, CA 95354-0840 2017/2018 Crop Year Period: 08/01/2017 through 11/28/2018 Incoming Dispositions Credited for: OLSON ACRE							Q.C. REPORT SECTION THREE	
Date	Cert Number	Gross Weight	% Wt. Certified	Total Wt. Certified	% Inedible Certified	Total Inedible Wt. Certified	Accepted User	Comment
08/16/17	D2448	41,024	95.82%	39,309	19.18%	7,868 E	airy R Us	-
08/17/17	D2449	44,782	93.43%	41,940	24.40%	10.027	airy R Us	
				81,149		18,795 **		

#### 2017/2018 Crop Year Period: 08/01/2017 through 07/31/2018 Incoming Almond Receipt Certificates for: OLSON ACRE U.S.D.A. Inspection Certificates ABC Form 1 Total Total Less 2% Disposition Obligation through Kernels Inedibles of (1) Variety 07/31/2018 (1) (2) (3) (4) Aldrich 356,127 356,127 2,705 7,123 0 Butte 768.512 768.512 5,108 15.370 0 Butte/Padre 111.974 110.549 1.049 2.211 0 Carmel 1,481,167 1,481,169 24,569 29,623 0 Fritz 572,139 580.528 8.050 11.611 0 Independence 0 68,474 757 1,369 0 Livingston 99,493 99,493 1,598 1,990 0 Mission 130.826 130.826 114 2.617 0 Mixed 14,100 14,100 172 282 0 Monterey 893,984 894.009 13.825 17,880 0 Neplus 20,072 20,072 155 401 0 Nonpareil 3,360,510 3.303.963 43,785 66.079 0 Padre 570,549 570,549 1,215 11.411 0 Peerless 1,674 1,674 42 33 9 Price 59.053 1.430 249 59.053 1.181 Sonora 165,934 165,230 6.464 3,305 3,159 Winters 55,286 55,372 1,778 1 107 671 Wood Colony 162.446 162.446 310 3.249 0 Totals: 8.823.846 8.842.146 113,126 176.843 4,087 0 Less Inshell Credits: Adjusted Obligation: 4.087 Less Creditable Dispositions: (81,149) Remaining Obligation: 0 Estimated true inedible lbs, required to meet the 50% 2,044 true inedible disposition rule:

Almond Board of California

1150 9th Street, Suite 1500 Modesto, CA 95354-0840



Q.C. REPORT SECTION ONE

# How to Access Quality Control (Q.C.) Report

Click on Quality Report on the lefthand menu bar to access:

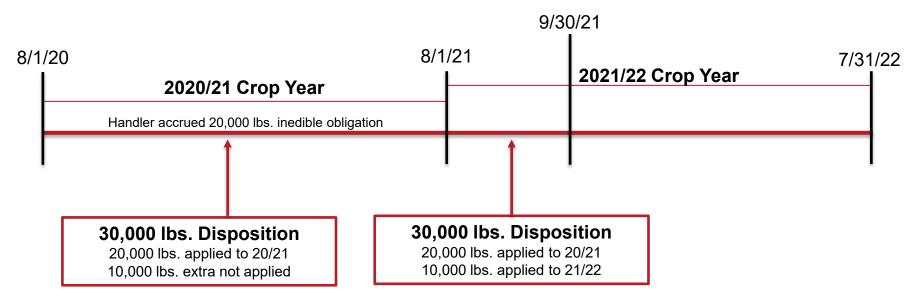
- Current + Previous Crop Year
  - Section 1 Summary Page
  - Section 2 USDA Incoming Almond Certificates
  - Section 3 Inedible
     Dispositions Summary

<b>C</b> califor almo	nds* Almonds.com Homepage		Olson Acre 🌣	Out
HAN	DLER PORTAL			
SERVICES	QUALITY REPORT			
ASSESSMENTS	2020/2021 Crop Year	2021/2022 Crop Year		
FACILITY LOCATIONS	Q.C. Report Section 1 Download Report	Q.C. Report Section 1 Download Report		
PEC CERTIFICATION	Q.C. Report Section 2 Download Report	Q.C. Report Section 2 Download Report		
PEC PROGRAM	Q.C. Report Section 3	Q.C. Report Section 3		
REFERENCE       MATERIAL       QUALITY REPORT	Download Report	Download Report		



### Inedible Timeline

#### Inedible obligation must be met by 9/30 following the crop year which it is accrued in







If a handler's average inedible percentage is under 2% they will not have an inedible obligation.

TRUE



If each <u>variety</u> has less than 2% inedibles (average) then you will not have an inedible obligation.



### Form 8 – Inedible Disposition

- Form 8 is required for any inedible disposition
  - Transfer of inedible almonds between handler and Accepted User
  - Inedible almond shipments not for human consumption
    - · Crushing for almond oil
    - · Mixing into feed
    - Feeding directly to livestock or poultry
- Handler completes Part A
  - Contracts with USDA for an Inedible Certificate
  - Includes Net Kernel Weight (NKW) calculation from Inedible Certificate
  - Lists the Accepted User, Delivery Date and Bill of Lading number
- Accepted User completes Part B
  - Completed when almonds are used for their intended purpose
- Form 8 submitted via email or sent to compliance fax

Almond Board of Calit 1150 9th Street, Suite Modesto, CA 95354 Fax: (209) 550-5494			OMB Approval N ABC Form 8	lo. 0581-0178			
This report of disposition of alm	ond material is submitted in compl Accepted User respectively certify	livery to Oil or	Feed of Federal Marketing Ord	er No. 981. In executing			
	Part A (Ha	ndler to comple	ete)				
Instructions: 1. Must limit derivers to Accepted Users of Ahmond Bond. 2. Must defails official weight certification en each load 3. Must have federal-State Inspection certify meat content. Sample must be drawn by an Inspector at time of derivery. However, Boart may use oil crusher to sample at destination, giving sample to Inspection. 4. Then complete Part A, mail or fax copy to Board with weight and inspection certificates.							
Type of Material	<ol> <li>Mail or fax copy to Accepted U Weight of</li> </ol>	Percent	Net Kernel	Inspection			
(Check One)	Material	Meats	Weight	Cert. No.			
Pickouts		lbs%	1	bs			
Blend of Me		lbs%	'	bs			
The above kernel weigh	t of almonds was delivered to:						
Name of Accepted User							
	Delivery Date:	Bill of Ladi	ng or Invoice No.:				
Delivered By:	Handler:						
,							
	By:	Tit	e:				
	Part B (Accept	ted User to co	omplete)				
Instructions:	<ol> <li>On completion of disposition, or destination public weighmaster</li> </ol>		Board along with				
Disposition of the above	almond material has been con	npleted by (check method	<b>1)</b> :				
crushing int	to oil	mixing into feed	f	eeding directly			
	pounds to						
transfer or	pounds to		(Accepted User)				
	Date Action Completed:	Name of User:					
	By:	Title					
control number. The valid OMB control n response, including the time for reviewing The U.S. Department of Agriculture (USD sexual orientation, and marital or family a information (Braille, large print, audiotape	ct of 1995, an agancy may not conduct or spon umbut for this information collection is 0581-0 instructions, searching existing data sources, A) prohibits discrimination in all ta proprior an tatus. (Not all prohibits bases apply to all pro tatus. (Not all prohibits bases apply to all pro status. (Not all prohibits bases apply to all pro status) should contact USDA's TARGET Cente	178. The time required to complete th gathering and maintaining the data n and activities on the basis of race, colo grams.) Persons with disabilities who r at (202) 720-2500 (voice and TDD).	is information collection is estima eeded, and completing and review or, national origin, gender, religion o require alternative means for cor	led to average 30 minutes per sing the collection of information. , age, disability, political beliefs, mnunication of program			
To the a complaint of discrimination, write 720-5964 (voice and TDD). USDA is an e	uSDA, Director, Office of Civil Righta, Room equal opportunity provider and employer.	320-W, Whiten Building, 1400 Indepe	endence Avenue SW, Washington	, DC 20250-9410 or call (202)			



# Where Do Inedible Shipments Go?

#### **Oil Mills**











# Where Do Inedible Shipments Go?

#### **Animal Feed**







# Where Do Inedible Shipments Go?

#### **Refuse/Landfill**









## How a Handler Completes an Inedible Disposition

- 1. Make arrangements with Accepted User to take the disposition and set a date/time for the shipment
- 2. Give the Almond Board staff at least 72-hour notice with the following information:
  - a) Date/time of shipment, shipment location, name of Accepted User, Amount of product to be shipped
- 3. Give the same notice to USDA/SPI so an inspector can be present at time of shipment to pull a sample and determine the kernel weight of the disposition.
  - a) USDA/SPI will issue an Inedible Certificate (notesheet)
- 4. Handler must have a certified weight tag for the disposition shipment.
- 5. Handler completes Part A of Form 8 once the Inedible Certificate is received and sends to the Accepted User
  - Forward copy of the weight certificate, inedible certificate (notesheet), and Form 8 (Part A) to the Almond Board Email items to Toni Arellano – <u>tarellano@almondboard.com</u>





Handlers cannot ship unpasteurized almonds to an Accepted User without a Form 8.









Handlers are required to give 48-hour notice to the Almond Board in advance of any scheduled inedible disposition

TRUE



**<u>72-hour notice</u>** is required prior to any scheduled inedible disposition. Notice should include the following information:

- Date/time of shipment, shipment location, name of Accepted User, Amount of product to be shipped
- Send email to Toni Arellano (tarellano@almondboard.com)





What items are required for completion of an inedible disposition?

FORM 8

WEIGHT CERTIFICATE

**USDA/SPI INEDIBLE CERTIFICATE** 

FORM 7



### **Inshell Credits**

- Since inedibles will be shipped with inshell loads, a handler can claim inshell credits to reduce their inedible obligation
- Inshell Credit form to be submitted to Toni Arellano
  - tarellano@almondboard.com
- Inshell credits are granted on a net kernel weight (NKW) basis
  - Crackout percentage will need to be used to determine NKW

				Page 1 of 1	
	: Toni Arellano Almond Board of C Fax Number: (209 <u>tarellano@almondt</u> Handler	) 550-5494			
Shipm ent Date	Variety	Shipping Order or Invoice No.	Net Weight	Kemel Weight	
					This total should match
				0	your ytd inshe amount on you
					Form 25-1



#### Other

- Pre-Export Checks (PEC) Program for shipments to the European Union (Aflatoxin)
- Almond Sampling Verification Program (ASVP) for Incoming Sampling
  - Samples drawn for inspection purposes while USDA/SPI is not onsite

#### Direct Verifiable (DV) User Program

- Allows for unpasteurized product to be shipped to a licensed DV User in North America

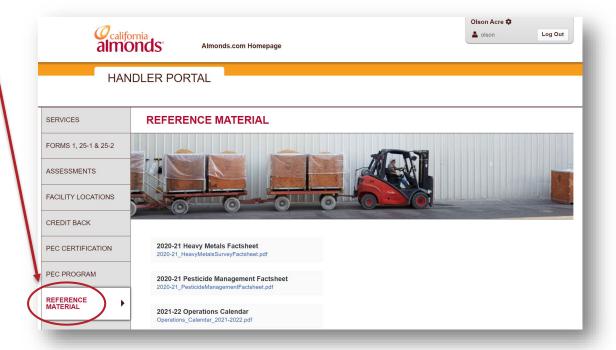
#### Custom Processors

- TERP-approved pasteurization on a toll basis



#### **Reference Material**

If you ever find yourself looking for a form, factsheet, or background information on a specific topic check **Reference Material** in the Handler Portal







Marketing Order Services Contacts:

**Bryce Spycher** 

bspycher@almondboard.com

Sabrina Poth

spoth@almondboard.com

**Toni Arellano** 

tarellano@almondboard.com



# **Thank You**

